## Cromalent Blue S41

## Chemical Nature: Tryphenil-Methane dye

## **Physical Properties**

	Davidar	
Form	Powder	
Colour	Blue	
Solubility in water	Insol.	
Specific gravity (water=1)	1.35	
Light Fastness		
1-8 Blue Scale comparison	2-3	
Heat Fastness		
10 min. 180°C (1-5 scale)	3	
Chemical Fastness		
Acid (1-5 scale)	3	
Alkali (1-5 scale)	3	
Table of solubilities		
Methanol	350	
Ethanol	200	
Isopropanol	400	
Isobutanol	430	
n-Butanol	300	
Ethylacetate	-	
Toluene	-	
Xylene	-	
MEK	180	
MIBK	-	
Ethyl Cellosolve	400	
Cyclo-Hexanone	440	
PM (Propylene Glycol Methyl Ether)	250	
DPM (Dipropylene Glycol Methyl Ether)	210	
Acetone	40	

APPLICATIONS		
Wood Stains	В	
Hot stamping	В	
Natural or sinthetic leather coatings	В	
Soles of shoes coatings	В	
Transparent coating for aluminium foil	В	
Transparent coating for metallized film	В	
Solvent based flexografic inks	В	
Ink-jet inks	В	

2,5%	RECIPE FOR ILLUSTRATION	1%
9	NC resine (dry-E330)	9
10	Ethylglicol	10
78,5	Ethanol	80
2,5	Dye	1
100		100

Legenda: A= suitable, B= applicable previous tests, C= unsuitable. Illustrations have been obtained by a 24 micron coater.

Fastness methods: Light: ISO blue scale (1-8) as comparison standard. / Heat: Automatic constant temperature dryer at 180°C for 10 minutes. / Acid: Immerse in 1% H2SO solution for 24 h. / Alkali: Immerse in 1% NaOH solution for 24h.

Solubilities: Figures given in the table represent the amount of dye in grams which may be dissolved in a litre of the indicated solvent. Test is conducted for each solvent by making a sequence of drawdowns with a 30 micron coater on aluminium foil at increasing values of solved dye. Drawdown must be glossy ans trasparent, with no opacity, while no bottom must be present in the container.

Other informations: The above informations are based on our actual knowledge and on the results of the tests in our lab, but they are given without guarantee. Tests before the industrial use of the product are recommended.

Last revision: june 2005