Cromalent Black S7

Chemical Nature: Monoazo Chromium complex

Physical Properties

Form	Powder		
Colour	Black		
Solubility in water	Insol.		
Specific gravity (water=1)	1.30		
Light Fastness			
1-8 Blue Scale comparison	6-7		
Heat Fastness			
10 min. 180°C (1-5 scale)	4		
Chemical Fastness			
Acid (1-5 scale)	5		
Alkali (1-5 scale)	5		
Table of solubilities			
Methanol	20		
Ethanol	20		
Isopropanol	120		
Isobutanol	160		
n-Butanol	500		
Ethylacetate	20		
Toluene	15		
Xylene	-		
MEK	230		
MIBK	500		
Ethyl Cellosolve	450		
Cyclo-Hexanone	450		
PM (Propylene Glycol Methyl Ether)	300		
DPM (Dipropylene Glycol Methyl Ether)	380		
Acetone	150		

APPLICATIONS		
Wood Stains	Α	
Hot stamping	Α	
Natural or sinthetic leather coatings	Α	
Soles of shoes coatings	Α	
Transparent coating for aluminium foil	Α	
Transparent coating for metallized film	Α	
Solvent based flexografic inks	Α	
Ink-jet inks	Α	

2,5%	RECIPE FOR ILLUSTRATION	1%
9	NC resine	9
21	Ethylacetate	21
10	Metoxipropanol	10
27,5	MEK	29
30	Ethanol	30
2,5	Dye	1
100		100

Legenda: A= suitable, B= applicable previous tests, C= unsuitable. Illustrations have been obtained by a 24 micron coater.

Fastness methods: Light: ISO blue scale (1-8) as comparison standard. / Heat: Automatic constant temperature dryer at 180°C for 10 minutes. / Acid: Immerse in 1% H2SO solution for 24 h. / Alkali: Immerse in 1% NaOH solution for 24h.

Solubilities: Figures given in the table represent the amount of dye in grams which may be dissolved in a litre of the indicated solvent. Test is conducted for each solvent by making a sequence of drawdowns with a 30 micron coater on aluminium foil at increasing values of solved dye. Drawdown must be glossy ans trasparent, with no opacity, while no bottom must be present in the container.

Other informations: The above informations are based on our actual knowledge and on the results of the tests in our lab, but they are given without guarantee. Tests before the industrial use of the product are recommended.

Last revision: june 2005